

**IN THE SPECIFICATION:**

Please amend Page 19, Lines 23 to Page 20, Line 2 to read as follows:

The upper mold 26 that is set with the rodded member 22 as has been described above is inserted into the lower mold 34 as shown in FIG. 10B, and pressed at a predetermined pressure  
5 in a direction that an arrow indicates so as to cake the alumina powder. At this time, the coiled part 18A is still wound around the rod 20, and accordingly the shape of the coiled part does not become distorted and flattened and is in direct contact with the alumina powder.